

5/44

DART AEROSPACE LTD	Work Order:	24629
Description: Spacer	Part Number:	D3024-1
Dwg: D3024 Rev. A	Qty:	10

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	9J	05.10.21	10
2	MC	Turn blank as per Folio FA267 and Dwg D3024 Material: Ø0.375" AISI 303 SS Round Bar (M303R0.375) Batch: M16656	JG	05/10/27	10
3	QC2	Inspect parts as they come off the CNC machine	JG	05/10/27	10
4	MC	Deburr	JG	05/10/27	10
5	QC8	Second check	SD	05.10.27	10
6	ST	Identify and Stock	PD	05/10/31	10
7	AC	Cost / part 3.72	SC	05-11-01	10
8	DC	Close W/O 3.72 Inspect Level 21	(G)	05/11/01	10

CL

Rev	Date	Change	Revised By	Approved
A	01.05.29	New issue	EC	
B	03.05.06	Reformat; Made on Cobra	KJ/RF	RF

RELEASED
03.05.2020 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

DQA:

Date: 05/11/01

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	24629
Description: Spacer	Part Number:	D3024-1
Inspection Dwg: D3024	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	J. G.
Date:	05/10/27

Audited by:	SG
Date:	09.10.27

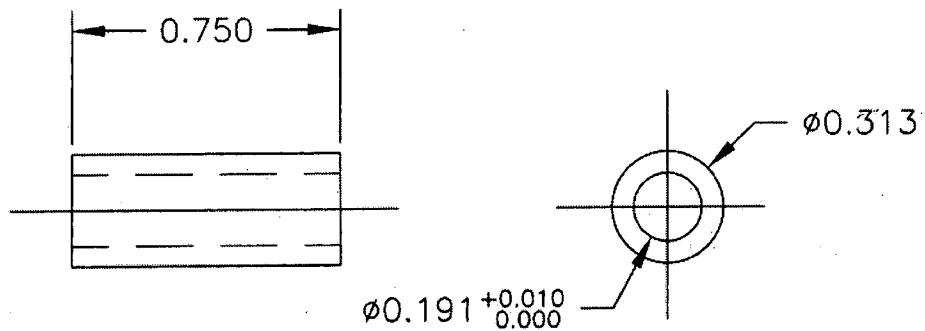
Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	<i>[Signature]</i>

RECEIVED
JULY 27 1968
FBI - BOSTON

DARTCOPY ISSUED
6/2000

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MF</i>	APPROVED <i>MF</i>	DRAWING NO. D3024	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SPACER	SCALE 2:1
A	01.05.18	NEW ISSUE	

D3024-1:

- 1) THIS PART CAN BE PROCURED AS FINISHED PART UNDER NAS43HT3-48 OR
MANUFACTURED FROM D2835.
- 2) MATERIAL: AISI 303/304/316/416 STAINLESS STEEL BAR.
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

RELEASED
01.05.30 *MF*

K ORDER

24629

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 20, 2005
04:09 pm

Work Order No : 0024629
 Project Name : D3024-1
 Project For : WK544
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3024-1
 Description : Spacer
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 10-20-05
 Est Finish Date : 11-03-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
===== ===== =====					
Burden :	0.00	0.00	0.00		
===== ===== =====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00